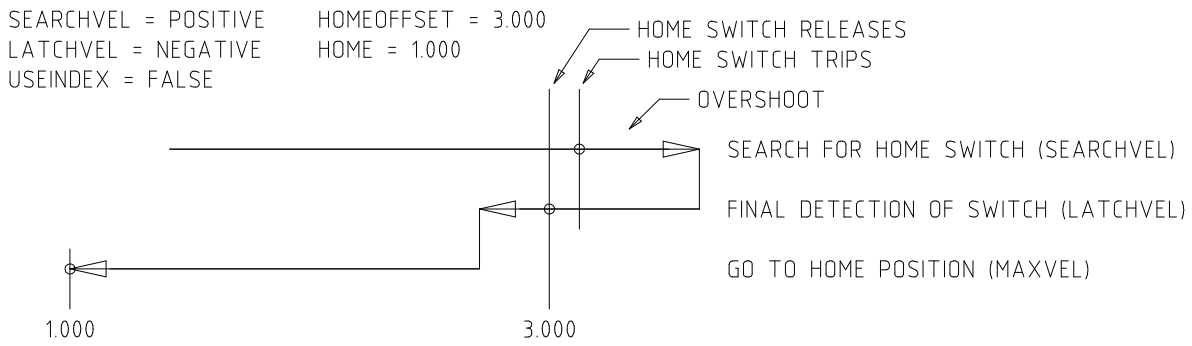
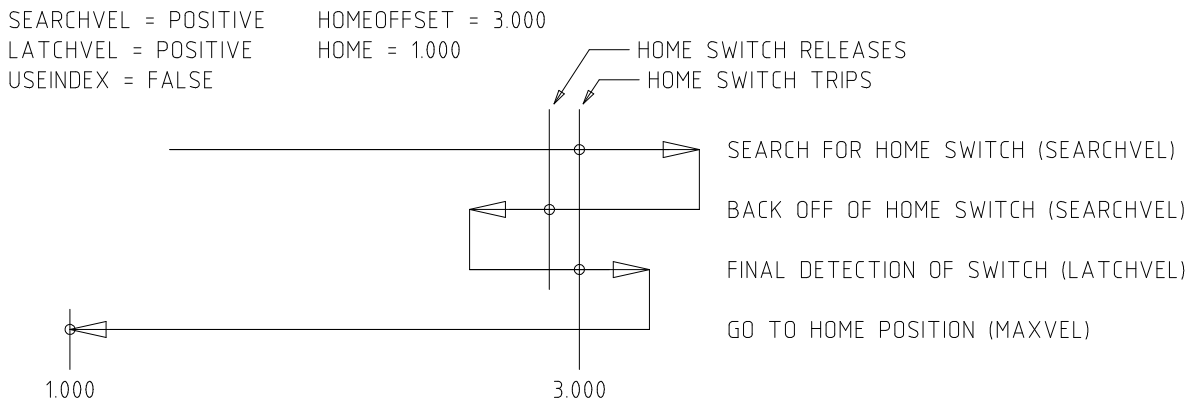

SEARCHVEL = POSITIVE
LATCHVEL = NEGATIVE
USEINDEX = FALSE
HOMEOFFSET = 3.000
HOME = 1.000
HOME SWITCH RELEASES
HOME SWITCH TRIPS
OVERSHOOT
SEARCH FOR HOME SWITCH (SEARCHVEL)
FINAL DETECTION OF SWITCH (LATCHVEL)
GO TO HOME POSITION (MAXVEL)
1.000
3.000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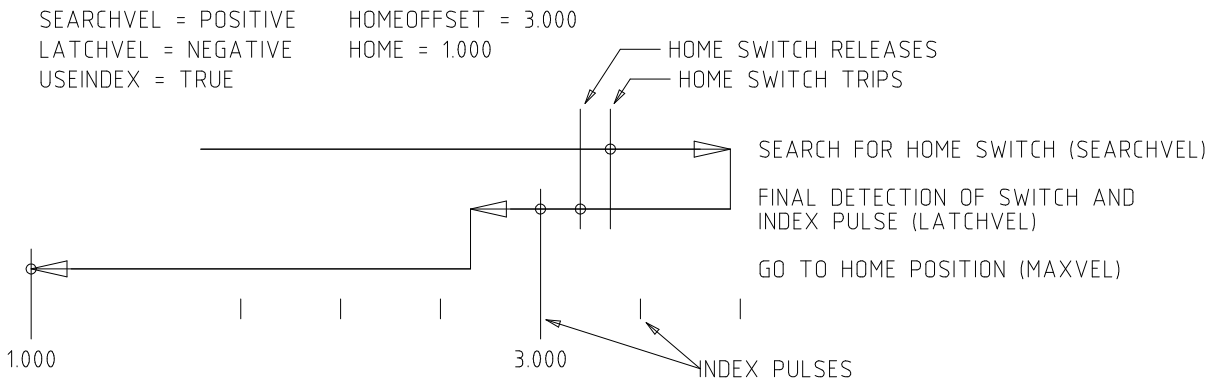
LATCHVEL = POSITIVE
USEINDEX = FALSE
HOMEOFFSET = 3.000
HOME = 1.000
HOME SWITCH RELEASES
HOME SWITCH TRIPS
SEARCH FOR HOME SWITCH (SEARCHVEL)
BACK OFF OF HOME SWITCH (SEARCHVEL)
FINAL DETECTION OF SWITCH (LATCHVEL)
GO TO HOME POSITION (MAXVEL)
1.000
3.000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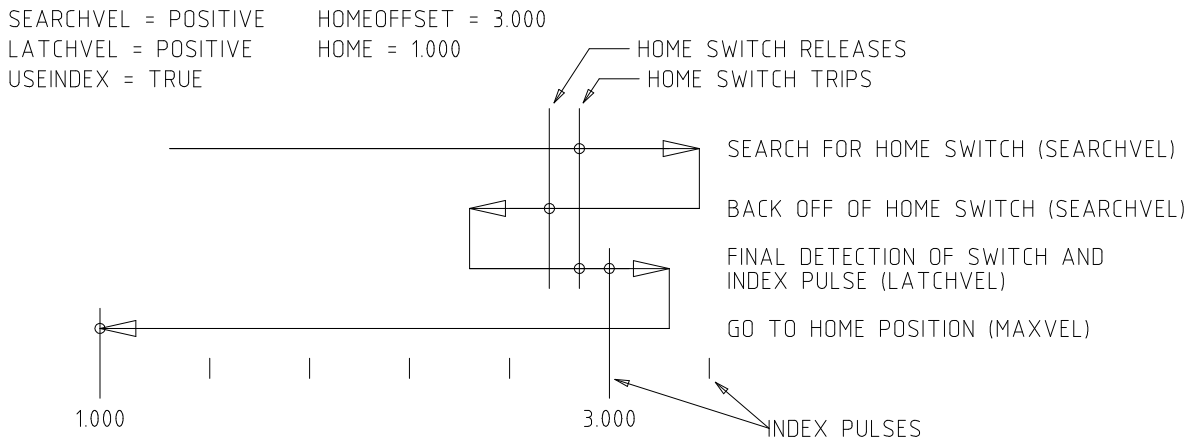
LATCHVEL = NEGATIVE
USEINDEX = TRUE
HOMEOFFSET = 3.000
HOME = 1.000
HOME SWITCH RELEASES
HOME SWITCH TRIPS
SEARCH FOR HOME SWITCH (SEARCHVEL)
FINAL DETECTION OF SWITCH AND
INDEX PULSE (LATCHVEL)
GO TO HOME POSITION (MAXVEL)
1.000
3.000
INDEX PULSES


SEARCHVEL = POSITIVE
LATCHVEL = POSITIVE
USEINDEX = TRUE
HOMEOFFSET = 3.000
HOME = 1.000
HOME SWITCH RELEASES
HOME SWITCH TRIPS
SEARCH FOR HOME SWITCH (SEARCHVEL)
BACK OFF OF HOME SWITCH (SEARCHVEL)
FINAL DETECTION OF SWITCH AND
INDEX PULSE (LATCHVEL)
GO TO HOME POSITION (MAXVEL)
1.000
3.000
INDEX PULSES